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Recipient: Sales team, CS team, Overseas branches and subsidiaries / Blood Pressure Monitor Department

Reference: Quality Management Team, Manufacturing Technology Team, Manufacturing Team

Title: BPBIO320 Renewal Main Program Chnage

1. We much appreciate the hard work from branches and subsidiaries.

2. Notification Purpose

The main program of BPBIO320 Renewal has been updated to versions 0535 and 0536; the details are as follows.



3. Change Classification

Main Program Version 0535 Changes

1) Self-Test Adjustment

- ① Self-test pressure check time has been changed from 10 seconds to 30 seconds to ensure proper cuff winding and pump motor operation.
- ② The PASS criteria for this test is that the pressure in the cuff exceeds 3mmHg within 10 seconds.
- ③ Some products intermittently fail to exceed 3mmHg within 10 seconds due to cuff shape, causing Error 13.
- ④ To address this, the test time has been changed so that sufficient pressurization can proceed.

Main Program Version 0536 Changes

1) Error 13 Display Modification

- ① Previously, when Error 13 occurs, it is supposed to blink on the screen.
- ② The program has been updated so that the error is no longer displayed on the screen, but it will still be recorded in QC.

4. Measures

- Program Version 0536 is intended to improve Error 13 which occurs intermittently in some products. If your product is not affected by this issue, you do not need to upgrade.
- However, if you decide to upgrade, please ensure you upgrade to the main version 0536.
- Please apply the program upgrade according to the details below.

Product Name	Application Date	Remarks
BPBIO320 Renewal	Manufactured on 6/24	B320RM_REV01_0535_01
	Shipped or manufactured after 6/26	B320RM_REV01_0536_01

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IB-105-035

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Rev.0

- Additionally, starting from main program version 0536, the version sticker as shown in the picture will no longer be attached.



[Version Sticker Attachment]

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